

Welding positions according to EN287 / ISO 6947 and ASME code, section IX.

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**BUTT WELDS (BW)**

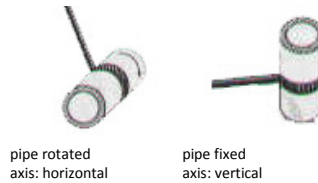
**PLATES (P)**

**PA (1G) PC (2G)**



**PIPES (T)**

**PA (1G) PC (2G)**



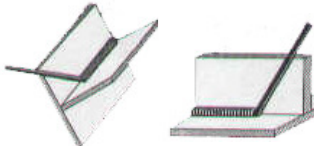
**PG (3Gd) PF (3Gu) PE (4G) PG (3Gd) PF (3Gu) HL045 (6G)**



**FILLET WELDS (FW)**

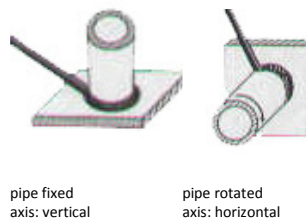
**PLATES (P)**

**PA (1F) PB (2F)**

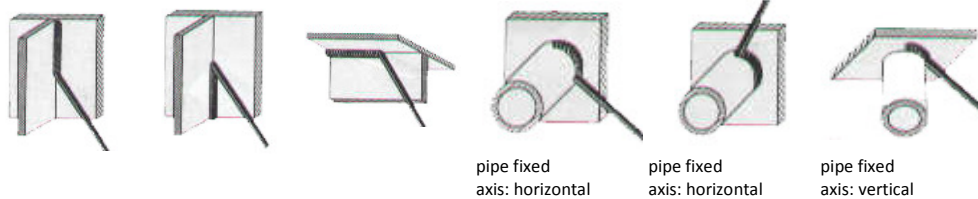


**PIPES (T)**

**PB (2F) PB (2F)**



**PG (3Fd) PF (3Fu) PD (4F) PG (5Fd) PF (5Fu) PD (4F)**



**Key to abbreviations:**

- PA – horizontal welding of butt welds and fillet welds in flat position
- PB – horizontal welding of fillet welds (down hand position)
- PC – transverse position
- PD – overhead position
- PE – horizontal overhead position
- PF – vertical up position
- PG – vertical down position

