

# FEEDBACK FORM – WELDING



Please let us understand your needs better by filling in this short form. You can also contact our team directly to discuss these details in person. Thank you.

**Tored sp. z o.o.**  
Wincentego Pola 16  
44-100 Gliwice, PL

tel. (0048) 32 339 31 30  
fax (0048) 32 750 86 69

[tored@tored.pl](mailto:tored@tored.pl)  
[www.tored.pl](http://www.tored.pl)

PL6312485938  
KRS0000254369  
290 421,05 PLN

Sad Rej Gliwice  
X Wydział Gosp. KRS

**Project name:** .....  
A project number or a project nick-name to distinguish this document form others

**Welding method:** .....  
According to EN ISO 4063

<b>111</b>	<b>311</b>	<b>131</b>	<b>135</b>	<b>136, 137</b>	<b>136,137</b>	<b>141</b>	<b>141/111</b>	<b>141/135</b>	<b>other</b>
MMA "stick"		MIG	MAG	flux core wire (metal)	flux core wire (organic)	TIG			

**Material group:** .....  
According to ISO 15608

<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	<b>other</b>
1.1	2.1	3.1	4.1	5.1	6.1	7.1	8.1	9.1	10.1	11.1	
1.2	2.2	3.2	4.2	5.2	6.2	7.2	8.2	9.2	10.2	11.2	
1.3		3.3		5.3	6.3	7.3	8.3	9.3			
1.4				5.4	6.4						

**Material symbol:** ..... according to .....

**Material size:**

(P) plates: thickness from ..... mm to ..... mm

(T) pipes: size from ..... x ..... mm to ..... x ..... mm

**Welding positions:** .....  
According to EN ISO 6947

P (plates)									
BW (butt welds)					FW (fillet welds)				
<b>PA</b>	<b>PC</b>	<b>PG</b>	<b>PE</b>	<b>PF</b>	<b>PA</b>	<b>PB</b>	<b>PG</b>	<b>PD</b>	<b>PF</b>
flat	transverse	vertical down	overhead	vertical up	flat	down hand	vertical down	horizontal overhead	vertical up

T (tubes, pipes)									
BW (butt welds)					FW (fillet welds)				
<b>PA</b>	<b>PC</b>	<b>PG</b>	<b>PF</b>	<b>H-L045</b>	<b>PB</b>	<b>PB</b>	<b>PG</b>	<b>PD</b>	<b>PF</b>
pipe: rot axis: H	pipe: fixed axis: V	pipe: fixed axis: H	pipe: fixed axis: H	pipe: fixed axis: 45°	pipe: rotated axis: H	pipe: fixed axis: V	pipe: fixed axis: H	pipe: fixed axis: V	pipe: fixed axis: H

**Quality control:** .....

<b>Visual</b>	<b>Pressure</b>	<b>Radiographic</b>	<b>Ultrasound</b>	<b>Magnetic</b>	<b>Fracture, Bend</b>	<b>other</b>
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Percentage of welds controlled: ..... %

**Required welding quality level for imperfections:** B C D

According to EN ISO 5817

**Can you provide own WPS?** Yes No

**Do the welders need to be certified?** Yes No

Please note that we thoroughly verify welding capabilities of all welders and this question regards the certificate document only. If yes - please specify if you have any special requirements regarding welder's certificates.

**Are you going to perform own welding test prior the work starts?** Yes No

**Suggested welding tests:**

Please specify welding method, material, welding position, type of control and required quality level and/or provide own WPS

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**Work related questions:**

Please describe welded objects and/or preferably attach proper designs & drawings.

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Is the work performed inside or outside?   inside   outside

Is the work performed on high elevation? max. .... m

**Additional requirements / information:**

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**How can we contact you?**

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Please be so kind and send this form to us by fax (0048) 32 750 8669.  
We will contact you soon. Thank you.